PATENT COOPERATION TREATY

	From the INTERNATIONAL BUREAU
PCT	To:
NOTIFICATION OF ELECTION (PCT Rule 61.2)	Commissioner US Department of Commerce United States Patent and Trademark Office, PCT 2011 South Clark Place Room CP2/5C24 Arlington, VA 22202 ETATS-UNIS D'AMERIQUE
Date of mailing (day/month/year) 04 May 2001 (04.05.01)	in its capacity as elected Office
International application No. PCT/AU00/00968	Applicant's or agent's file reference 9380PC2-PCF
International filing date (day/month/year) 14 August 2000 (14.08.00)	Priority date (day/month/year) 13 August 1999 (13.08.99)
Applicant DURACK, Michael, James	
1. The designated Office is hereby notified of its election made X in the demand filed with the International Preliminar 09 March 200	y Examining Authority on: 1 (09.03.01) national Bureau on: date or, where Rule 32 applies, within the time limit under
The International Bureau of WIPO 34, chemin des Colombettes	Authorized officer

Telephone No.: (41-22" 383.38

Form PCT/IB/331 (July 1992)

Facsimile No.: (41-22) 740.14.35

1211 Geneva 20, Switzerland

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 22 February 2001 (22.02.2001)

PCT

(10) International Publication Number WO 01/12404 A1

(51) International Patent Classification⁷: 1/50, 7/30, 7/32

B28B 1/26,

- (21) International Application Number: PCT/AU00/00968
- (22) International Filing Date: 14 August 2000 (14.08.2000)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: PQ 2196

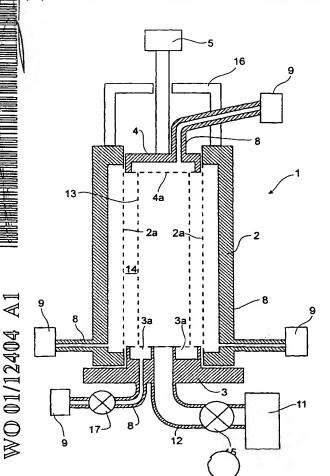
13 August 1999 (13.08.1999) AU

(71) Applicant (for all designated States except US): AP-PLIED TECHNOLOGY & PLANNING PTY LTD [AU/AU]: Unit 8, Mayne Plaza. 123 Abbotsford Road, Bowen Hills, Queensland 4006 (AU).

- (71) Applicant and
- (72) Inventor: DURACK, Michael, James [AU/AU]: 127 Lambert Street, Indooroopilly, Queensland 4068 (AU).
- (74) Agent: FISHER ADAMS KELLY; Level 13, AMP Place. 10 Eagle Street, Brisbane, Queensland 4000 (AU).
- (81) Designated States (national): AE, AG, AL, AM, AT, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,

[Continued on next page]

(54) Title: METHOD AND APPARATUS FOR MOULDING PASTES AND SLURRIES



(57) Abstract: A high strength lightweight product formed from particulate inorganic materials such as a masonry building block is formed in a mould (1) from a flowable slurry of inorganic particulate materials and water. The interior of the mould is lined with perforate walls (2a, 3a, 4a, 3) fluidically coupled to a vacuum source (9). The fluid slurry contains entrained air and when pumped into the mould under superatmospheric pressure the gas bubbles contract in size. The fluidic mass is then subjected to subatmospheric pressure which enables the gas bubbles to expand the expel excess moisture from the mass.

IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— With international search report.

INTERNATIONAL SEARCH REPORT

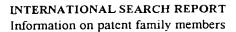
International application No.

D.	7		T 7.4	^^	100	0.00
PO		A	111	1111	/1) [:	826

Α.	CLASSIFICATION OF SUBJECT MATTER			
Int. Cl. 7:	B28B1/26,1/50,7/30,7/32			
According to	International Patent Classification (IPC) or to both	national classification and IPC		
В.	FIELDS SEARCHED			
Minimum documentation searched (classification system followed by classification symbols) B28B1/26,1/50,7/30,7/32				
Documentation AU IPC AS	searched other than minimum documentation to the ex ABOVE	tent that such documents are included in t	the fields searched	
	base consulted during the international search (name or ater and vacuum and pressure	f data base and, where practicable, search	terms used)	
C.	DOCUMENTS CONSIDERED TO BE RELEVANT	Γ		
Category*	Citation of document, with indication, where ap	propriate, of the relevant passages	Relevant to claim No.	
A	GB 2066139 A Shigeo Ando (8 July 1981)			
Α	US 5700409 A Arthur A.Corry (23 December	er1997)		
A	A EP 0396302 A.C.G.Bevan Ass. Ltd.(07 November 1990)			
	Further documents are listed in the continuation	on of Box C See patent fam	ily annex	
** Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document defining the general state of the art which is not considered to be of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document member of the same patent family			the application but cited to derlying the invention cannot asidered to involve an taken alone claimed invention cannot estable the claimed invention cannot estep when the document is the documents, such on skilled in the art	
Date of the actual completion of the international search Date of mailing of the international search report SEP 2000			ch report	
6 September Name and mail	ing address of the ISA/AU	Authorized officer		
PO BOX 200, E-mail address	PATENT OFFICE WODEN ACT 2606, AUSTRALIA : pct@ipaustralia.gov.au (02) 6285 3929	G.CARTER Telephone No: (02) 6283 2154		







International application No. PCT/AU00/00968

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

ntent Do	cument Cited in Sea Report	arch		Patent	Family Member		
GB	2066139	AU	60247/80	DE	3031982	FR	2471264
		IT	1193957	JP	56099610	US	4335065
		JP	56133111	JP	56135005	JP	56142008
US	5700409	NONE					
EP	396302	AU	54578/90	BR	9002049	· CA	2015617
		GB	2231000	JP	3061503	NO	901973
		US	5139409				

115 14

PATENT COOPERATION TREATY

REC'D 23 MAR 2001

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

PCT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 9308pc2	FOR FURTHER See Notification of Transmittal of International Preliminary ACTION Examination Report (Form PCT/IPEA/416).					
International Application No. PCT/AU00/00968	International Filing Da 14 August 2000	ling Date (day/month/year) Priority Date (day/month/year) 13 August 1999				
International Patent Classification (IPC) or national classification and IPC						
Int. Cl. ⁷ B28B1/26,1/50,7/30,7/32						
Applicant APPLIED TECHNOLOGY & PLANNING PTY LTD et al						
and is transmitted to the applic	cant according to Article	2 36.	nternational Preliminary Examining Authority			
2. This REPORT consists of a total of 3 sheets, including this cover sheet. This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).						
These annexes consist of a tot	al of sheet(s).					
3. This report contains indications relati	ng to the following item	ns:				
I X Basis of the repo	rt					
II Priority						
III Non-establishme	nt of opinion with regar	d to novelty, inventive s	tep and industrial applicability			
IV Lack of unity of	IV Lack of unity of invention					
Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
VI Certain documents cited						
VII Certain defects in	VII Certain defects in the international application					
VIII Certain observations on the international application						
Date of submission of the demand 9 March 2001 Date of completion of the report 15 March 2001						
Name and mailing address of the IPEA/AU		Authorized Officer				
AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUST E-mail address: pct@ipaustralia.gov.au Facsimile No. (02) 6285 3929		G.Carter Telephone No. (02) 62	83			
		-				

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(2		
International	application N	Jo

PCT/AU00/00968

	Basis of the report
1.	With regard to the elements of the international application:*
	X the international application as originally filed.
	the description, pages, as originally filed,
	pages, filed with the demand,
	pages, received on with the letter of
	the claims, pages, as originally filed,
	pages , as amended (together with any statement) under Article 19,
	pages , filed with the demand,
	pages, received on with the letter of
	the drawings, pages, as originally filed,
	pages , filed with the demand,
	pages, received on with the letter of
~	the sequence listing part of the description:
	pages, as originally filed
	pages , filed with the demand
	pages, received on with the letter of
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in
	with regard to the language, an the electrical variables of the which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is:
	the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
	the language of publication of the international application (under Rule 48.3(b)).
	the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, was on the basis of the sequence listing:
	contained in the international application in written form.
	filed together with the international application in computer readable form.
\bigcirc	furnished subsequently to this Authority in written form.
	furnished subsequently to this Authority in computer readable form.
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
	The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished
4.	The amendments have resulted in the cancellation of:
	the description, pages
	the claims, Nos.
	the drawings, sheets/fig.
5.	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**
•	Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).
**	Any replacement sheet containing such amendments must be referred to under item I and annexed to this report
	Any representation of the state

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/AU00/00968

v.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement		
1.	Statement		
	Novelty (N)	Claims 1-24	YES
		Claims	NO
	Inventive step (IS)	Claims 1-24	YES
		Claims	NO
	Industrial applicability (IA)	Claims 1-24	YES
	Zinania Pika	Claims	NO

2. Citations and explanations (Rule 70.7)

The related art did not disclose a method or apparatus for dewatering moulding pastes in a mould in which excess water is expressed from the moulding material by volumetric expansion within the material.